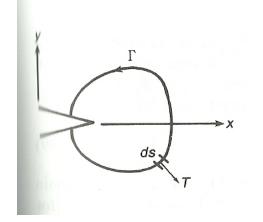
## **J** Integral

•J Integral provides fracture mechanics approach for lower strength ductile materials (both elastic and plastic deformation)

•Rice has solved two-dimensional crack problems in the presence of plastic deformation

•The line integral related to the energy in the vicinity of a crack is given by

$$J = \int_{\Gamma} \left( W \, dy \, - \, T \frac{\partial u}{\partial x} \, ds \right)$$



 $\Gamma$  Contour drawn around a crack tip to define *J* integral

Where  $W = \int \sigma_{ij} d\varepsilon_{ij}$  is the strain energy per unit volume due to loading

 $\Gamma\text{=}$  path of the integral which encloses the crack

*T* = outward traction (stress) vector acting on the contour around the crack

u = displacement vector in x-direction

ds = increment of the contour path

x, y are the rectangular coordinates

 $T(\partial u/\partial x)$  ds = rate of work input from the stress field into the area enclosed by  $\Gamma$ 

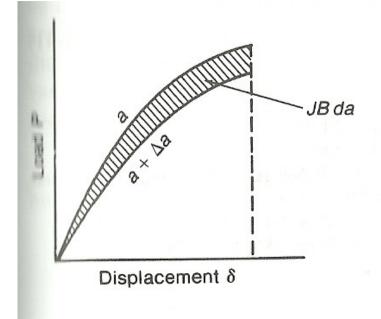
Fracture occurs when the J integral reaches a critical value. J has units of N/m

- Rice has shown that the J integral is path- independent, i.e., J-integral = 0 for closed contour.
- J can be determined from stress analysis by FEA around the contour enclosing the crack.
- J integral can be interpreted as the potential energy difference between two identically loaded specimens having slightly different crack lengths.

$$J = \frac{\partial u}{\partial a} = G = \frac{K^2}{E'}$$

 $E' = E/(1-v^2)$  (plane strain)

Where E' = E (plane stress)



Interpretation of J integral, B is specimen thickness

The value of J (obtained under elastic-plastic conditions) is numerically equal to the strain-energy release rate (obtained under elastic conditions).

• The change in strain energy  $\Delta U$  associated with an incremental crack advance  $\Delta a$  is shown in figure and equal to  $J\Delta a$  or J = (dU/da), where

$$J = \int_{0}^{p} \left(\frac{\partial \delta}{\partial a}\right)_{p} dP$$

$$J = -\int_{0}^{\delta} \left(\frac{\partial P}{\partial a}\right)_{\delta} d\delta$$

- J is the energy made available at the crack tip per unit crack extension
- J is also known as crack driving force

- J is the measure of lowering of potential energy during crack growth.
- The crack tip opening displacement  $\delta_t$  can be related to J by

$$\delta_t = f(\varepsilon_o, n) J / \sigma_o$$

Where f is a proportionality factor dependent on the yield strain  $\varepsilon_0$  and the strain hardening exponent n.

## Critical J Integral (J<sub>IC</sub>)

- *J<sub>IC</sub>* test:
  - 3-point bend
  - Compact tension (CT)
- $\begin{array}{ccc} \mathcal{K}_{IC} & \longrightarrow \\ \mathcal{J}_{IC} & \longrightarrow \end{array} & \text{materials resistance to crack extension} \\ \text{toughness of the material near the outset of crack extension} \end{array}$
- J<sub>IC</sub> is numerically equal to G<sub>IC</sub> values determined from valid plane-strain fracture toughness specimens for elastic condition,

$$J_{IC}(\text{plastic test}) = G_{IC} = \frac{K_{IC}^2}{E} (1 - \nu^2)(\text{elastic test})$$

- J is determined from a series of test specimens at different amounts of crack extensions  $\Delta a$ .
- Rice developed a simple model for the determination of the plastic component of J<sub>IC</sub>. For the case of plate with a deep notch and subjected to bending

$$J_{pl} = \frac{2}{b} \int_0^{\delta_c} P d\delta_c$$

Where  $\delta_c$  = displacement of sample containing a crack *P* = load/unit thickness *b* = unbroken ligament (W-a) The equation reduces to

$$J_{pl} = \frac{2A}{Bb}$$

Where *B* = specimen thickness *A* = area under the load vs. displacement curve

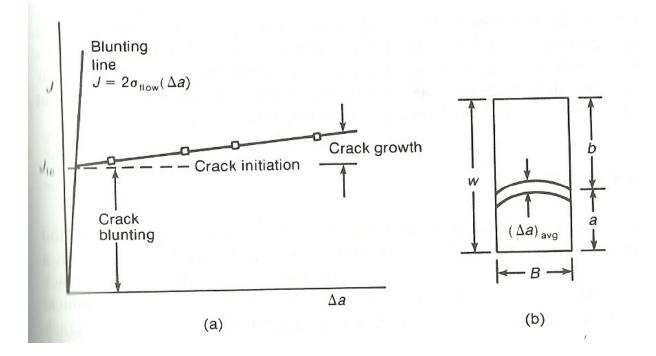
The above equ defines J for a 3-point bend specimen with a span/width ratio of 4

For compact tension specimen the equation is modified to account for the tensile loading component

$$J_{pl} = \frac{\eta A}{Bb}$$
 where  $\eta = 2 + 0.522(b/W)$ 

$$J = \frac{2A}{Bb} f\left(\frac{a_o}{b}\right)$$

 $a_{o}$  is initial crack length



## Specimens requirements for J<sub>IC</sub> and K<sub>IC</sub>

for valid 
$$K_{IC}$$
, *a* or  $B \ge 2.5 \left(\frac{K_{IC}}{\sigma_o}\right)^2$   
Whereas  $J_Q = J_{IC}$  if *B*,  $b > 25J_Q / \sigma_o$ , since  
 $J_{IC} = \frac{K_{IC}^2}{E/(1-v^2)}$ 

$$\frac{K_{IC} \text{ specimen size}}{J_{IC} \text{ specimen size}} = \frac{2.5 \left(\frac{K_{IC}}{\sigma_o}\right)^2}{25 \frac{K_{IC}^2}{E\sigma_o}} \ge 20$$